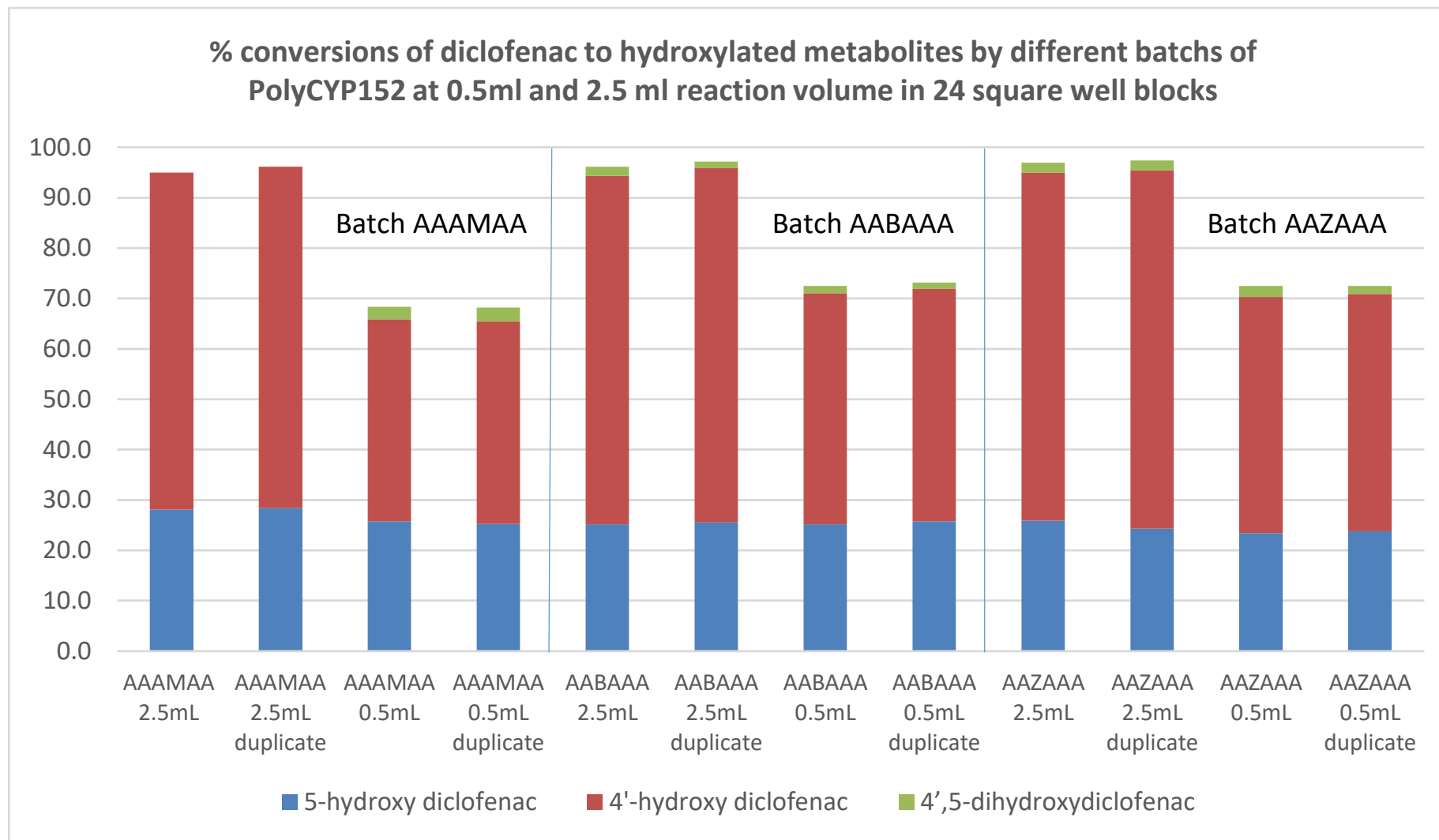


Case study: Reproducibility of diclofenac hydroxylation by PolyCYPs



These reactions were performed in 24 square-well plates on an orbital shaker with a throw of 5 cm at 150 rpm for 16 hours at 27°C.

A volume of 0.5 ml is the reaction volume used for screening kits.

Multiple 2.5 ml reactions are one of the recommended options for scale-up vials.